

(12) UK Patent Application (19) GB (11) 2 330 412 (13) A

(43) Date of A Publication 21.04.1999

(21) Application No 9822687.1

(22) Date of Filing 16.10.1998

(30) Priority Data
(31) 19745669 (32) 17.10.1997 (33) DE

(71) Applicant(s)
Bruker Saxonik Analytik GmbH
(Incorporated in the Federal Republic of Germany)
Permoserstrasse 15, D-04318 Leipzig,
Federal Republic of Germany

(72) Inventor(s)
Wolfgang Heller
Boris Grigorjewitsch Titov
Gerd Arnold

(74) Agent and/or Address for Service
W H Beck, Greener & Co
7 Stone Buildings, Lincoln's Inn, LONDON, WC2A 3SZ,
United Kingdom

(51) INT CL⁶
G01N 23/222

(52) UK CL (Edition Q)
G1A AA4 AA6 ACL AG13 ARX AR2 AT22 AT23 AT28
AT3

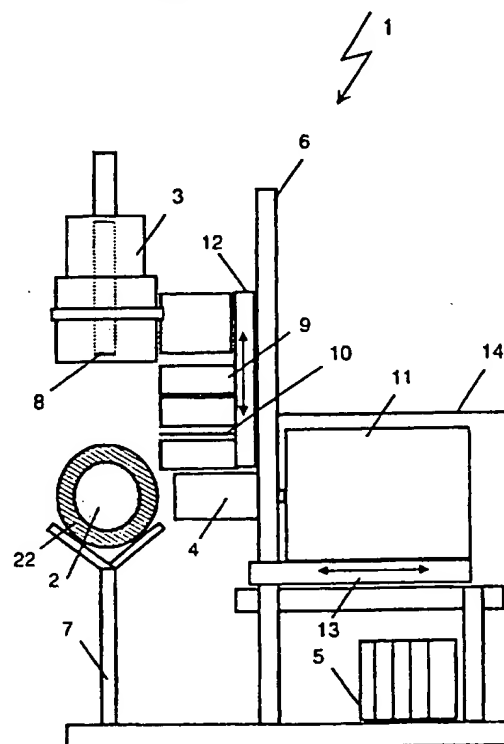
(56) Documents Cited
GB 2182143 A EP 0592225 A1 EP 0081075 A1
WO 91/14938 A1

(58) Field of Search
UK CL (Edition Q) G1A ACL
INT CL⁶ G01N 23/222
Online: WPI, JAPIO

(54) Abstract Title
Substance identification by neutron bombardment

(57) A system for identifying the contents of an article 2, eg. explosives and/or chemical warfare agents, by neutron bombardment. The system comprises a neutron generator 3 containing deuterium, a gamma radiation detector 4, and a holder 7 for the article under investigation, which are attached to a mobile frame 6. The neutron source periodically emits a short pulse, and the detector is controlled so that gamma rays are detected within at least two consecutive measurement windows. The first measurement window at least partially overlaps the neutron pulse temporally, and the subsequent second measurement window does not, in order that gamma radiation due to inelastic scattering and gamma radiation due to neutron capture may be detected separately.

Fig. 2



GB 2 330 412 A

Fig. 1

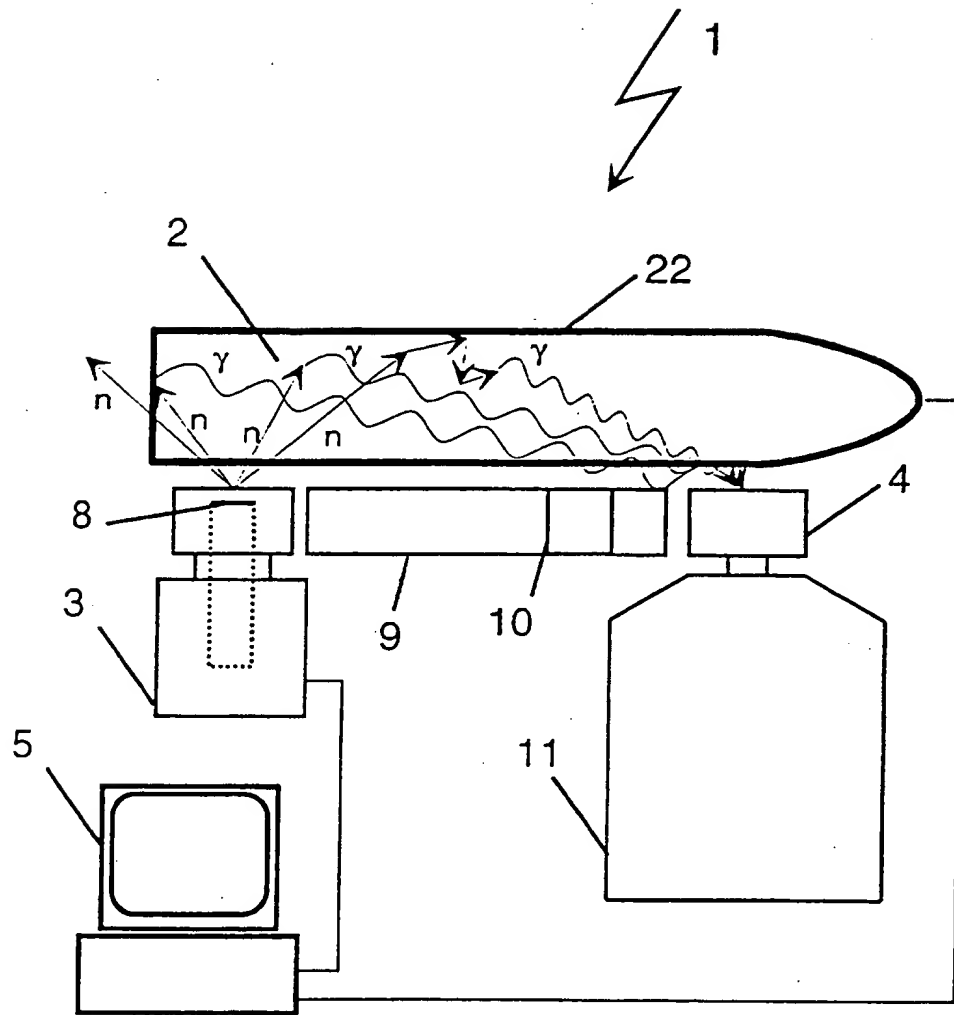


Fig. 3

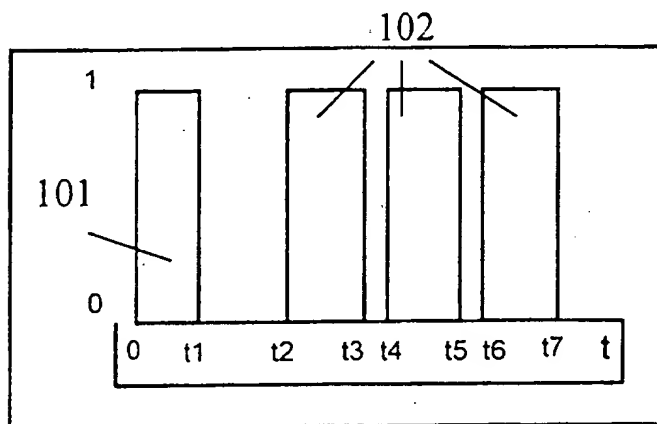
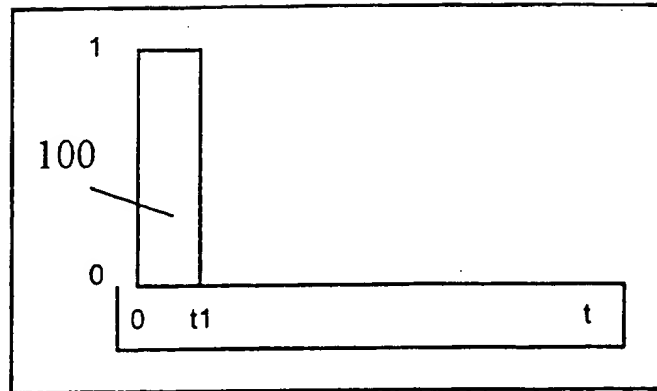


Fig. 4

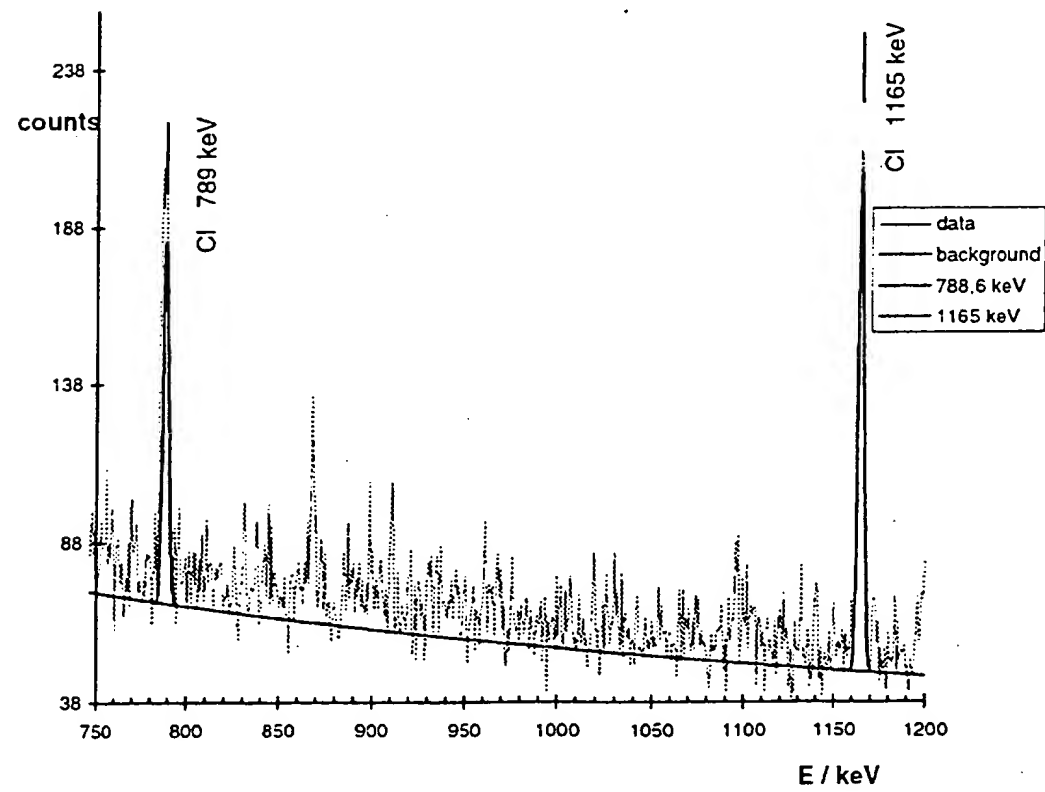
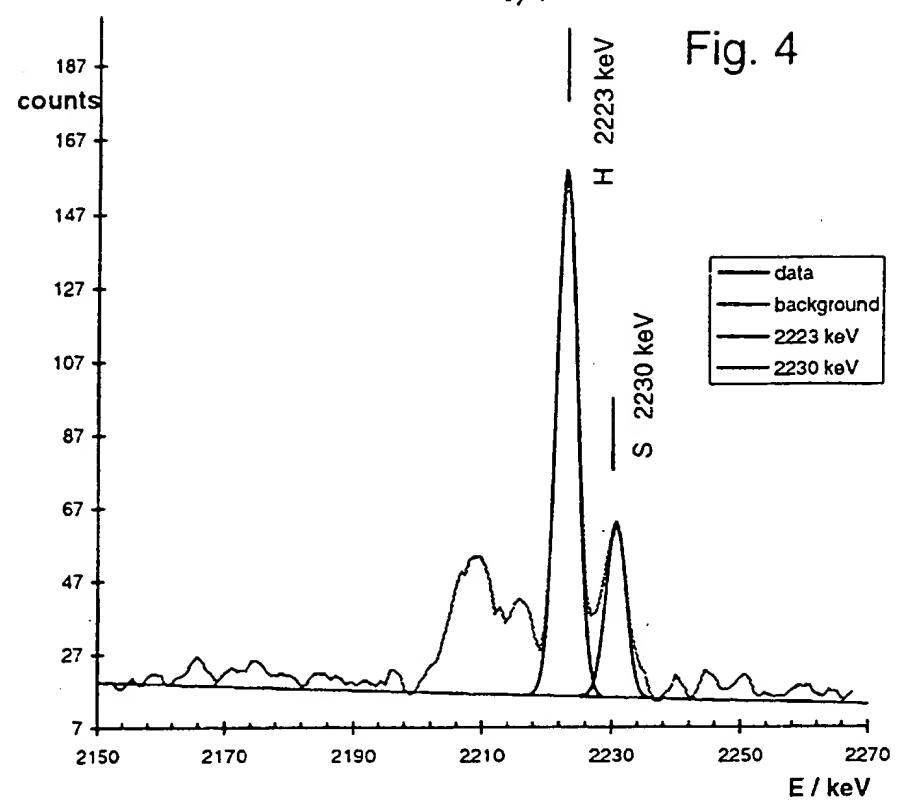
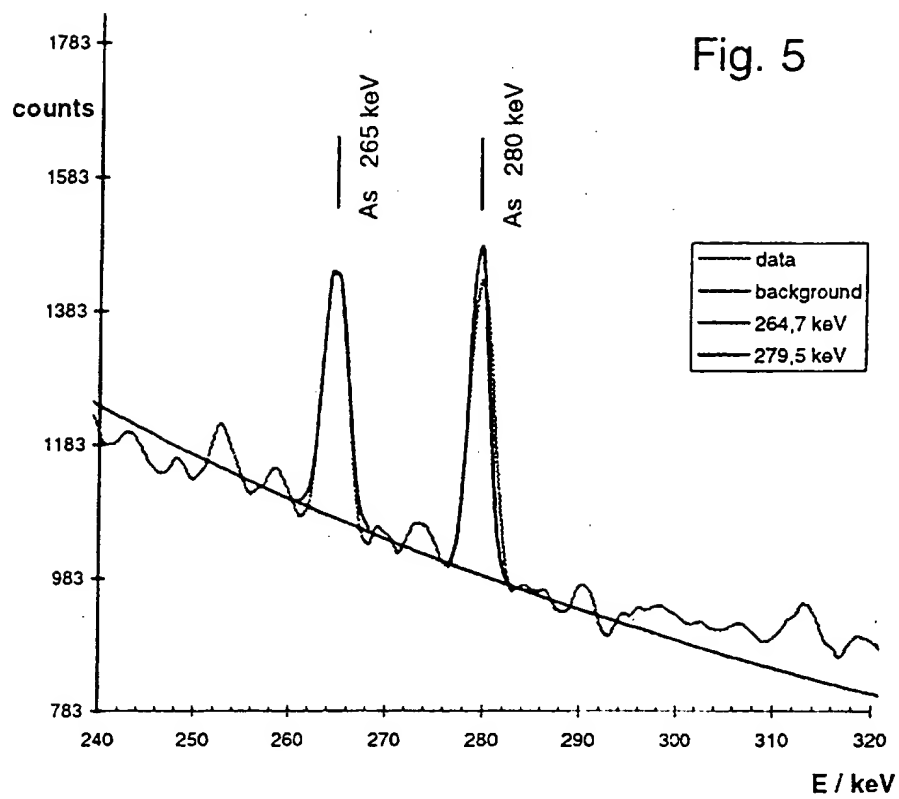


Fig. 5



6/7
Fig. 6

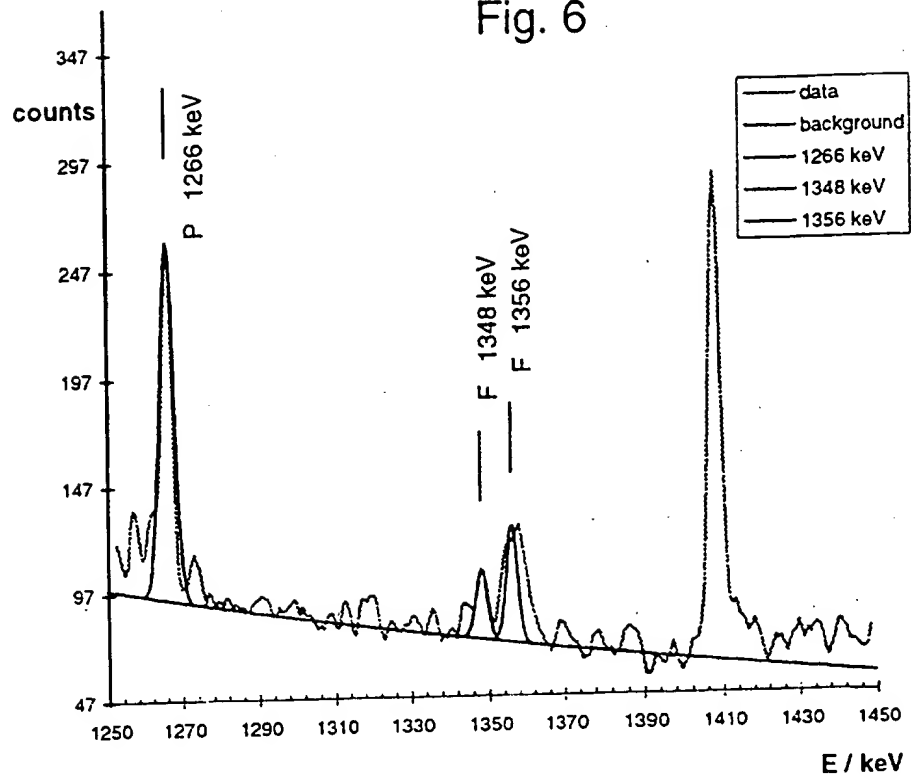
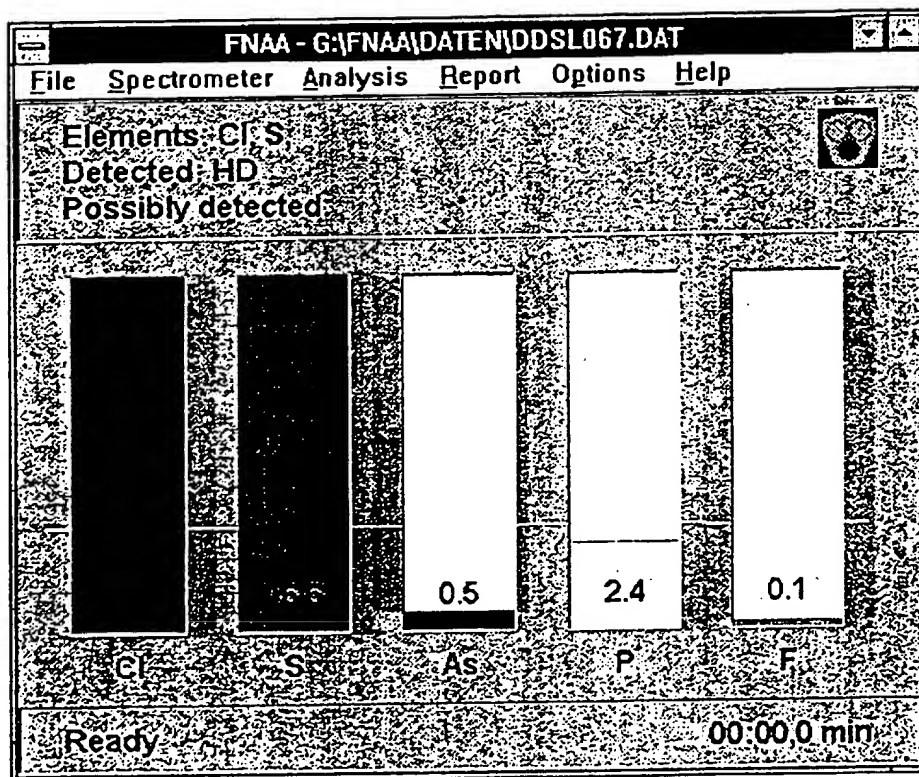


Fig.7



Analysis System for Non-destructive
Identification of Contents of Articles

- The invention relates to an analysis system for the
5 identification of the contents of articles, particularly
explosives and/or chemical warfare agents, using a neutron
source that generates neutrons which act on the object and
cause the emission of characteristic γ quanta from atomic
nuclei of the contents of the object. A detector detects
10 the emitted γ quanta and an electronic measuring and signal
processing system allocates the detected signals to certain
atomic nuclei and for detecting certain chemical compounds
which contain these atomic nuclei.
- 15 Such an analysis system is known from the publication
"Neutron Activation Analysis" issued by the defense office
of the German Federal Army for ABC Protection (WWD No. 150,
1994), to which the reader is referred.
- 20 Methods of non-destructive analysis and identification are
of very great interest, not only in connection with the
worldwide problem of the disposal of chemical warfare
agents and ammunition, but also the identification of
explosives, .
- 25 One possible method is neutron activation analysis which
can differentiate between various explosives and warfare
agents, for instance, using the detected element
concentrations.
- 30 In this method, a neutron source releases neutrons which
penetrate the object being examined and interact with the
atomic nuclei inside. Neutron activation analysis uses the γ
radiation emitted due to the nuclear reaction to determine
the composition of the object being examined or its

contents. Due to the nuclear reaction, γ quanta of discrete energy or energies are emitted which are specific to the element atoms participating in the nuclear reaction. Due to an energy-dispersive detection of the γ quanta and
5 corresponding evaluation of the energy spectrum, element analysis of the contents of a container, for instance, can be performed. Analysis is independent of the aggregate condition of the container contents; chemical composition (decomposition processes due to ageing) or spatial
10 separation of substances also have little or no effect on the result of measurement.

An overview of the principles of the present invention can be found in the book entitled "Kern- und
15 Elementarteilchenphysik" (Nuclear and high energy physics) by Musiol et al. (VCH, 1988): Chapter 12.3 "Material and Process Analysis With Nuclear Radiation", particularly 12.3.5. "Activation and Excitation".

20 In the publication cited initially, it is first explained that there are in principle two classes of neutron activation analysis (NAA): delayed classic NAA and prompt γ activation analysis (PGAA). With the first method the object is irradiated with neutrons and therefore nuclei are
25 activated, and in a subsequent, spatially separated second step the γ radiation emitted by the activated nuclei is measured. Between these two steps there is a waiting or transport period of usually several minutes to some hours, but at least a few seconds. In one embodiment, investigated
30 sample material is transported from the neutron source to the detector via a pneumatic tube conveyor (see Fig. 6 in the cited publication). Due to the spatial separation, one avoids direct influence of the neutron source on the detector. However, the sample becomes radioactive due to

this treatment. In the second method, the γ quanta emitted directly upon neutron scatter/capture are detected in a single-stage process. This has the advantage that almost all the elements can in principle be detected because one is not dependent on unstable isotopes. However, now the source and detector must be close together, which leads to problems due to scattered radiation.

Neutron sources can be for example any of the following:
10 nuclear reactors; neutron generators where deuterons, for example, are shot at a target made of tritium (stationary); and isotope neutron sources (mobile). Figures 8a and 8b in this document show arrangements using isotope sources which are based on thermal neutron capture (8a) and inelastic
15 neutron scattering (8b).

The described systems are either stationary and, at least as far as the source is concerned, bound to a corresponding set-up or can be mobile, but then they include a
20 radioactive isotope source. Regular neutron generators using tritium also use a radioactive material which is potentially very dangerous to human beings.

Particularly for mobile operation to examine objects, for example in ammunition depots, where the neutron source has to be moved by various means of transportation, any radioactive component constitutes a hazard which leads to increased expenditure on safety or renders certain applications absolutely impractical.

30 Therefore there is a need for a mobile analysis system of the above type where such a hazard is reduced or eliminated.

The apparatus of the invention comprises a mobile frame to which the neutron source and the detector as well as the object holder are attached. The neutron source is a neutron generator which contains a deuterium target and, by periodic pulsed bombardment of the target, generates neutron pulses and can be controlled so that the neutron pulses are emitted in the energy range of 2.5 MeV from 1 μ s to 1 ms duration, preferably between 20 μ s and 50 μ s, and are repeated at a cycle time of between 5 μ s and 100 ms.

The detector is controllable in such a way that it detects γ quanta promptly emitted from the object due to inelastic neutron scattering and neutron capture, in a range between 30 keV and 11 MeV within at least two consecutive temporal measurement windows in cycles, wherein the first measurement window at least partially has a temporal overlap with the neutron pulse and the following, second measurement window does not, which means that in the first measurement window essentially γ quanta are detected due to inelastic neutron scattering and in the second measurement window they are detected due to neutron capture.

Due to the attachment of the source and detector to a common frame the system can be made mobile and compact. Use of a pulsed neutron generator with a deuterium target ensures that no radioactive materials are present and the system does not constitute any hazard when the generator is switched off. Utilisation of prompt γ activation analysis (PGAA) makes it feasible for practically no radioactive isotopes to be generated in the object being examined and so it remains safe for subsequent handling. Signal reception in two measurement windows, which largely correspond to the two processes taking place, increases the selectivity and accuracy of identification and reduces total measuring time.

It should be noted that despite the second-window detection, which is delayed in the micro- to millisecond range, analysis is still PGAA. The delay results from several upline inelastic scattering processes which reduce the neutron energy so that neutron capture is made possible. In the energy spectrum of the first detection window, γ lines which correspond to inelastic neutron scattering tend to dominate, while in the second detection window it is the γ emission lines which dominate after neutron capture. Therefore, the γ spectra can be evaluated separately according to the types of nuclear reaction. Consequently, superpositions of energy lines made up of different types of nuclear reaction are largely avoided and particularly the γ spectra of the second detection window have a low γ background. Line allocation, peak area calculation and therefore determination of the involved types of nucleus can be advantageous. Typically, for examination of an object there is an accumulation over very many measuring cycles (in the ms range) so total measuring times of minutes can result. Obviously, the measurement can be automatic or semiautomatic. In particular, abort criteria can be written into the software as soon as adequate reliability of the identification result is achieved.

It is advantageous if there is a shield against direct γ radiation between the neutron generator and the detector. This eliminates scattered radiation which would otherwise constitute a problem due to the close proximity. It has become evident that for the intended purposes a shield made of tungsten is most suitable. Apart from the direct admission of γ radiation to the detector, neutrons which can pass directly from the source into the detector can also

cause interference. It is therefore also preferable to provide a shield against such neutrons, for instance in the form of small cadmium plates. Since γ quanta can certainly be generated also in cadmium, it is particularly preferable
5 if the cadmium plates are for the most part completely surrounded by tungsten, which therefore also protects the detector against the γ radiation resulting in the cadmium.

Preferably, the detector is a solid state detector (HPGe)
10 with cooling, particularly by coupling to a bath of cryogenic liquid such as nitrogen or by means of a refrigerator. A Peltier cooling system can in principle also be used. Due to the development of reliable compact coolers, the utilisation of electrically driven
15 refrigerators would seem particularly advantageous. Cooled solid state detectors have a much better resolving power than scintillation detectors.

The detector may be connected to an electronic amplifier
20 unit with, for example, preamplifier, main amplifier and ADC, a four-channel analyser, and a computer (PC) with evaluation software for peak analysis of the recorded γ spectra. The computer can also handle the controlling of the entire measuring procedure, i.e. it can essentially
25 control pulse length, cycle times, total measuring time, amplifier settings, etc.

The computer memory device contains the peak positions and other parameters of set elements for the relevant nuclear
30 processes. Preferably, analysis of the measured γ spectra uses at least two of the following elements: hydrogen, nitrogen, aluminum, fluorine, phosphor, sulphur, chlorine, or arsenic, which are characteristic of many chemical warfare agents or explosives.

It is particularly advantageous that the frame of the mobile analysis system includes devices for adjusting the neutron generator and the detector. In this way it is
5 always possible in a compact unit to set the best geometry for the intended measurement. It is also preferable if the shielding and/or sampling are adjustable.

The frame, electronics and detector cooling should
10 preferably be accommodated, at least partially, in a common housing. The computer may also be integrated in the housing, but connection of an external laptop computer is also a useful alternative. All this leads to a compact, robust and mobile unit which, without any major
15 difficulties, can be taken to various sites in the field by any means of transportation.

Apart from the shield between the neutron source and the detector, the analyser can include a shield to protect
20 operating personnel against neutrons and γ radiation. This makes it possible for the personnel to be close to the unit during the current measurement.

The invention may be usefully employed to examine objects
25 which are metal-cased containers (warfare agents), grenades, bombs, or the like. The entering neutrons and the emitted γ quanta penetrate the metal case.

It is evident that the preferred features described above
30 and those listed below can not only be used in the mentioned combination but also in any other combination or on their own, without abandoning the scope of the invention.

A preferred embodiment of the invention is described in the accompanying drawings, in which:-

Fig. 1: is a schematic diagram of the components of an
5 embodiment of an analyser based on the invention;

Fig. 2 is a schematic diagram of an embodiment of an
analyser based on the invention;

10 Fig. 3: is a pulse diagram of the neutron generator and
the detection;

Fig. 4: is a γ spectrum of a mustard gas simulation
substance; a) inelastic scattering, b) neutron
15 capture;

Fig. 5: is a section of a lewisite γ spectrum with arsenic
peaks; inelastic scattering;

20 Fig. 6: is a section of a sarin γ spectrum with phosphor
and fluorine peaks; inelastic scattering;

Fig. 7: represents a monitor screen for spectrometer
control and graphic representation of the measurement
25 results.

Fig. 1 shows extremely schematically an analysis system 1
which essentially comprises four components: a neutron
source 3, a γ radiation detector 4 with evaluation
30 electronics 5, shielding devices 9 and 10. Retaining and
adjusting devices 6, 7, 12, and 13 have been left out of
Fig. 1 for simplicity's sake.

Neutron source 3 is designed as a neutron generator in which a deuteron beam hits a deuterium-containing target 8, where it releases neutrons which are emitted from the target, essentially isotropically, with an energy of approx. 2.5 MeV. Due to the use of deuterium instead of the otherwise usual tritium, neutron source 3 contains no radioactive material. The emitted neutrons penetrate case 22 of an object 2 and are scattered inelastically by the atomic nuclei inside object 2 or, possibly after several scattering processes, absorbed. In both cases the atomic nuclei concerned emit characteristic γ radiation in the range between 100 keV and approx. 11 MeV, which is detected by a γ detector 4 (e.g. HPGe). Detector 4 is thermally coupled to a cooling system 11, which keeps it at approximately the temperature of liquid nitrogen. To keep direct γ radiation or neutron radiation away from detector 4, shields 9 and 10 are positioned between source 3 and detector 4. They are made of tungsten blocks 9, which surround cadmium plates 10. Downline of detector 4 there is an electronic measurement and evaluation unit 5, which processes the signal received from detector 4 by energy dispersion turning them into a spectrum. Due to the use of fast amplifiers and ADC, counting losses are kept to a minimum. Electronic unit 5 can also include an evaluation computer which can then also control the pulse sequences of neutron generator 3. However, as an alternative, a portable (laptop) computer can be used at some distance from analyser 1.

Fig. 2 shows a schematic diagram of the geometric arrangement of the components of analyser 1. Neutron generator 3, detector 4 and a holder 7 for test object 2 are attached to a common frame 6. Adjusting devices 12 and 13 ensure that neutron source 3 and the detector 4 can be

moved along several axes relative to object 2. This
 adjustment option permits optimisation of the geometry of
 the arrangement with regard to signal strength and stray
 radiation. In addition, it can be adapted to different
 5 objects 2. Optionally, parts of shields 9 and 10 can also
 be adjustable or can be replaceable. Apart from the
 preferred materials tungsten and cadmium, lead and ^6Li or a
 combination of polyethylene and borium can be used, for
 instance. Parts of the common frame 6, electronics unit 5
 10 and cooling system 11 are accommodated in a housing 14.

The number of nuclear reactions of an element depends on
 the neutron flux, the interaction cross sections of the
 element atomic nuclei and the concentrations in the
 15 substance being investigated. The interaction cross
 sections differ very much, not only from element to
 element, they also depend considerably on the neutron
 energy.

20 Due to the large number of different interactions, mutual
 influencing and disturbances occur. A solution to the
 problem is the pulsed operation of the neutron generator
 and the recording of the γ spectra in measurement windows
 during and after pulsed excitation. Fig. 3 shows a
 25 schematic representation of the measuring principle. The
 upper part shows a neutron pulse 100 between relative times
 0 and t_1 , which is repeated periodically. Typical pulse
 lengths are in the region of several microseconds and the
 repetition times are a few milliseconds. The lower part
 30 shows the measurement windows 101 and 102, during which
 signals from the detector can be recorded. The first
 detection window 101 in the illustrated cycle coincides
 temporally with neutron pulse 100 in each case. Generally
 speaking, there is at least one temporal overlap range

between time windows 100 and 101. The first measurement interval 101 is followed by one or more further measurement windows 102, which do not overlap temporally with neutron pulse 100. In the first measurement interval 101 it is
5 chiefly γ quanta which are detected due to inelastic neutron scattering. During the subsequent 102 they are essentially detected by neutron capture when the neutron concerned has already been scattered inelastically. The energy windows for the respective γ radiation to be detected can be
10 selected accordingly, particularly if the presence of certain substances has to be specifically confirmed.

Fig. 4 shows the spectrum of the mustard gas simulation substance obtained in this way and the characteristic γ
15 lines of hydrogen, sulphur and chlorine (2) which are identified by the identification software stored in the computer. The upper spectrum stems from the first measurement window 101 and is based on inelastic neutron scattering on sulphur nuclei and the lower one is from a
20 further 102. It is based on neutron capture by chlorine nuclei with subsequent emission of two characteristic lines. The wall thickness of the iron container 22 was 15 mm.

25 In figs. 5 and 6, the characteristic peaks of arsenic (2) for lewisite (simulation mixture) and phosphor and fluorine (2) from sarin (simulation mixture) were identified, each in the first detection window 101. Here the wall thickness of the container was 10 mm steel in each case.

30

These examples demonstrate in which way substance detection takes place. The presence or absence of key elements leads to typical patterns in the γ spectrum. By analysing certain

energy regions of the γ spectra the software can decide which substance is in the container.

- On the PC monitor, a graph shows the result of measurement and analytical calculations (Fig. 7). For each key element a bar is displayed which, when a threshold is exceeded, indicates that the element was detected. These identified elements are indicated on the top lines of the graph. At the same time, the substance determined thereby is stated.
- 10 A special symbol at the top right-hand corner gives a warning if a chemical warfare agent was detected.

- Evaluation of the γ spectra and indication of the results takes place during measurement. The data can be saved and
- 15 therefore analysis can also be performed at any time after the current measurement.

CLAIMS

1. Analysis apparatus for the identification of the contents of an article, the apparatus comprising
- 5 a neutron source for generating neutrons to act on the article and cause the emission of characteristic γ quanta from atomic nuclei of the contents of the article,
- 10 a detector for detecting the emitted γ quanta and an electronic measurement and signal processing unit for attributing the detected signals to certain atomic nuclei and for indicating certain chemical compounds which contain these atomic nuclei,
- 15 wherein the apparatus comprises a mobile frame to which the neutron source and the detector are attached, and a holder for the article, the holder being also attached to the mobile frame,
- 20 wherein the neutron source is a neutron generator which contains deuterium as a target and generates neutron pulses by periodically repeated, pulsed bombardment of the target,
- 25 means for controlling the neutron source, so that the neutron pulses emitted have an approximate energy of 2.5 MeV and a duration of from 1 μ s to 1 ms, and a cycle time of from between 5 μ s to 100 ms, and means for controlling the detector in such a way that it detects in a cyclical fashion γ quanta promptly emitted from the object due to inelastic neutron scattering and γ quanta due to neutron capture, in the range of
- 30 from 30 keV to 11 MeV, within at least two consecutive temporal measurement windows, wherein the first measurement window temporally overlaps, at least partially, the neutron pulse and the second measurement window does not, such that in the first

measurement window the γ quanta detected are essentially due to inelastic neutron scattering and in the second measurement window the γ quanta detected are due to neutron capture.

5

2. Apparatus as claimed in Claim 1, which comprises a shield against direct γ radiation, positioned between the neutron generator and the detector.

10 3. Apparatus as claimed in Claim 2, wherein the shield contains tungsten.

4. Apparatus as claimed in Claim 2 or Claim 3, which comprises a neutron shield, positioned between the
15 neutron generator and the detector.

5. Apparatus as claimed in Claim 4, wherein the neutron shield contains cadmium.

20 6. Apparatus as claimed in Claim 4 or Claim 5, wherein the γ radiation shield surrounds the neutron shield.

7. Apparatus as claimed in any one of the preceding claims, wherein the detector has a cooling system.

25

8. Apparatus as claimed in Claim 7, wherein the cooling system contains liquid nitrogen.

9. Apparatus as claimed in Claim 7, wherein the cooling
30 system includes an electrically driven refrigerator.

10. Apparatus as claimed in any one of the preceding claims, wherein the frame includes means for adjusting the neutron generator and the detector.

11. Apparatus as claimed in any one of the preceding claims, wherein the atomic nuclei detected include at least three of the nuclei of hydrogen, nitrogen, aluminium, fluorine, phosphor, sulphur, chlorine and arsenic.
12. Apparatus as claimed in any one of the preceding claims, wherein the frame, the neutron source, and the detector are at least partially accommodated in a transportable housing.
13. Apparatus as claimed in any one of the preceding claims, wherein the duration of the neutron pulses is between 20 μ s and 50 μ s.
14. A method for the identification of the contents of an article, which process comprises bombarding the article with neutrons from the neutron source of apparatus as claimed in any one of the preceding claims, to cause the emission of characteristic γ quanta from atomic nuclei of the contents of the article, and detecting the emitted γ quanta with the said detector within at least two consecutive temporal measurement windows, and attributing the detected signals to certain atomic nuclei.
15. A method as claimed in Claim 14, wherein the said apparatus is as claimed in any one of Claims 2 to 13.
16. A method as claimed in Claim 14 or Claim 15, wherein the article comprises a metal-cased container.

17. A method as claimed in any one of Claims 14 to 16,
wherein the article is a metal-cased grenade or bomb.
18. A method of detecting the presence in an article of
explosives or chemical warfare agents, which method
comprises subjecting the article to a method as
claimed in any one of Claims 14 to 17.
19. Analysis system for the identification of the contents
of objects, particularly explosives and/or chemical
warfare agents, with a neutron source that generates
neutrons which act on the object and cause the
emission of characteristic γ quanta from atomic nuclei
of the contents of the object, with a detector for
detecting the emitted γ quanta and an electronic
measurement and signal processing unit for attributing
the detected signals to certain atomic nuclei and for
detecting certain chemical compounds which contain
these atomic nuclei,
wherein
the analysis system consists of a mobile frame to
which the neutron source and the detector as well as a
holder for the object are attached, the neutron source
is a neutron generator which contains deuterium as the
target and generates neutron pulses by periodically
repeated, pulsed bombardment of the target and is
controllable so that the neutron pulses are emitted in
the energy range of 2.5 MeV from 1 μ s to 1 ms
duration, preferably between 20 μ s and 50 μ s, and are
repeated at a cycle time of between 5 μ s and 100 ms,
the detector is controllable in such a way that in
cycles it detects γ quanta promptly emitted from the

object due to inelastic neutron scattering and neutron
capture, in the range between 30 keV and 11 MeV within
at least two consecutive temporal measurement windows,
whereby the first measurement window temporally
5 overlaps, at least partially, the neutron pulse and
the following second measurement window does not,
which means that in the first measurement window γ
quanta are essentially detected due to inelastic
neutron scattering and in the second measurement
10 window they are detected due to neutron capture.



INVESTOR IN PEOPLE

Application No: GB 9822687.1
Claims searched: All

Examiner: Matthew Lincoln
Date of search: 14 January 1999

Patents Act 1977 Search Report under Section 17

Databases searched:

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK CI (Ed.Q): G1A (ACL)

Int CI (Ed.6): G01N 23/222

Other: Online: WPI, JAPIO

Documents considered to be relevant:

| Category | Identity of document and relevant passage | Relevant to claims |
|----------|---|--|
| Y | GB 2182143 A (UK ATOMIC) Page 1, lines 60-65 | 7, 9 |
| X, Y | EP 0592225 A1 (WESTINGHOUSE) Whole document, particularly page 12, lines 21-28. | X: 1, 7, 8, 10, 11, 12, 14, 15, 19 Y: 2 to 5, 9, 16 to 18 |
| Y | EP 0081075 A1 (DRESSER) Whole document | 2 to 5 |
| Y | WO 91/14938 A1 (MARTIN MARIETTA) Whole document. | 16 to 18 |

X Document indicating lack of novelty or inventive step
Y Document indicating lack of inventive step if combined with one or more other documents of same category.
& Member of the same patent family

A Document indicating technological background and/or state of the art.
P Document published on or after the declared priority date but before the filing date of this invention.
E Patent document published on or after, but with priority date earlier than, the filing date of this application.